

SECTION 415-00B: Information and Entertainment Systems — AM/FM/CD
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

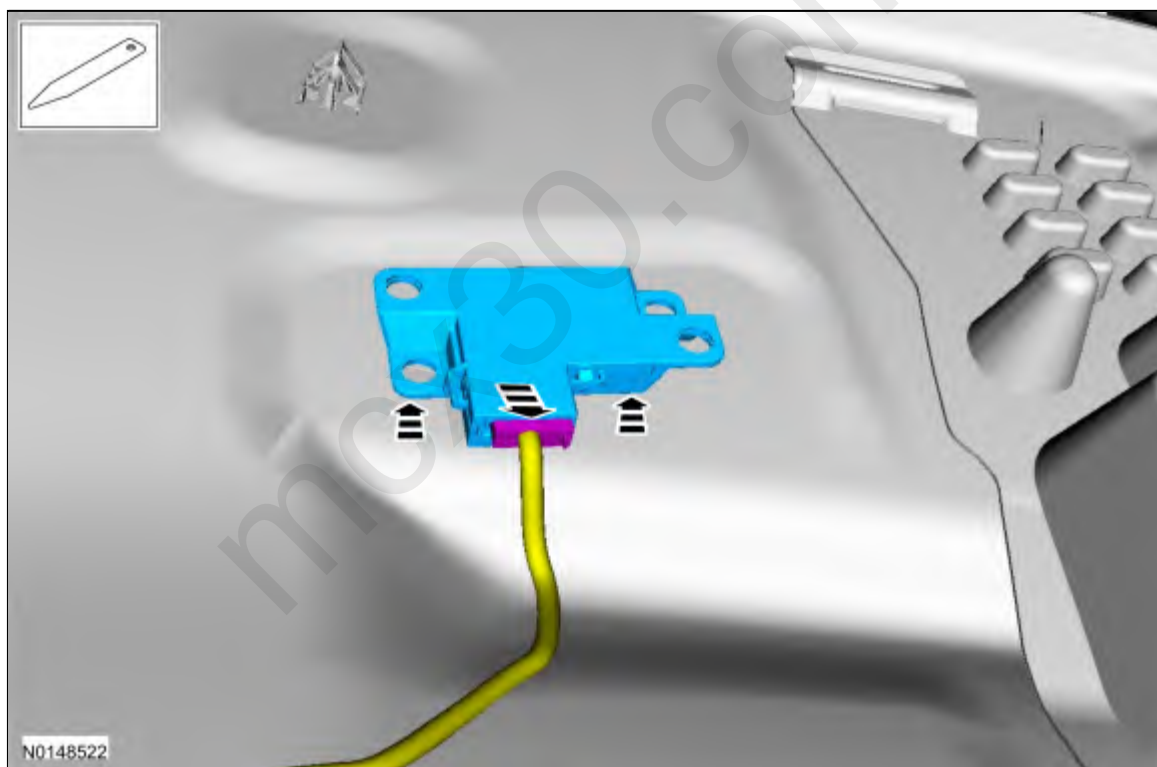
Compass Module

Removal and Installation

NOTE: The compass module is glued to the headliner.

NOTE: When replacing the compass module, obtain 3M™ Duramix™ 4747 Super Fast Adhesive commercially to attach the compass module to the headliner. The 3M™ Duramix™ 4747 Super Fast Adhesives is a 2- part adhesive in a 50 ml dual-tube applicator.

1. Remove the headliner. Refer to [Section 501-05](#).
2. Remove the compass module from the headliner.
 - Disconnect the electrical connector.



3. To install, reverse the removal procedure.
4. CALIBRATE the compass. Refer to General Procedures in [Section 413-01](#).

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